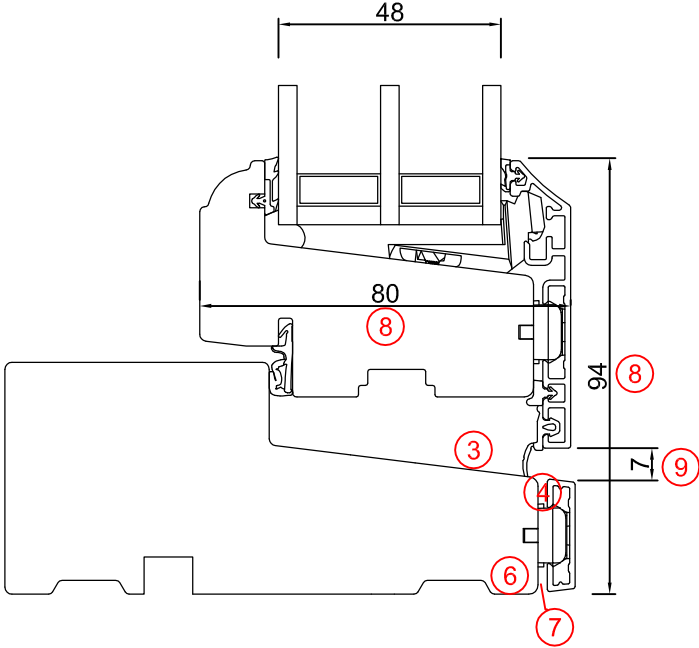
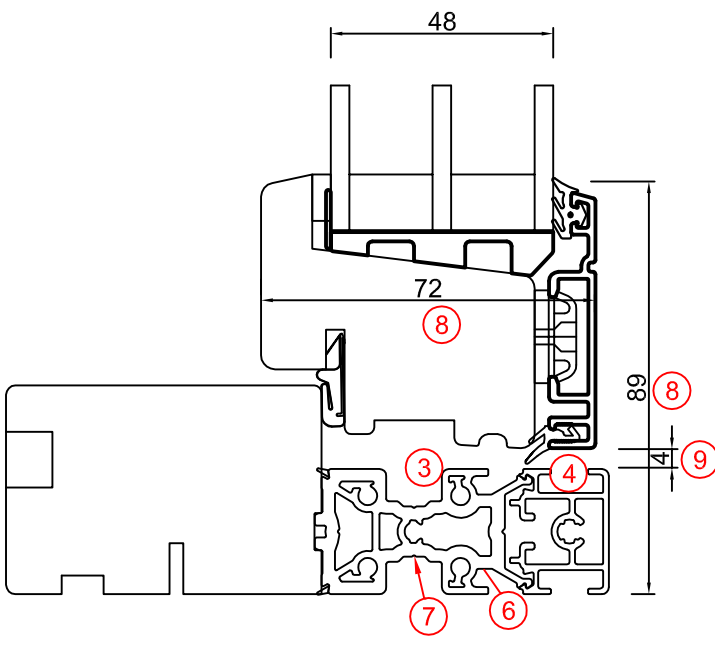


Performance comparison between a typical triple glazed window and Signature energy-efficient triple glazed window

CILL SECTION	<p align="center"><u>STANDARD WINDOW</u></p> 	<p align="center"><u>SIGNATURE WINDOW-Contemporary Range</u></p> 
1)	<p>Standard Window Double glaze typically 1.4/1.5 U-value</p>	<p>Signature Window-Contemporary Range Double glaze typically 1.1/1.2 U value</p>
2)	<p>Triple glaze typically 1.1/1.2 U value</p>	<p>Triple glaze typically 0.8/0.9 U value This is near Passive U value standard, Passive U-value can be achieved, with U Values as low as .65</p>
3)	<p>Water may touch or sit on wood leading to decay</p>	<p>Water cannot touch or sit on wood.</p>
4)	<p>Does driven rain lodge between wood and clad</p>	<p>Water cannot touch or lodge between wood and clad</p>
5)	<p>Recommended minimum water tightness standard 700Pa</p>	<p>Signature water tightness 1200Pa. 71% better than the minimum standard.</p>
6)	<p>Are there evident drainage holes to allow water to exit</p>	<p>Drainage holes in all units permit water to exit.</p>
7)	<p>Window does not have thermal break to aid U value</p>	<p>Windows have hi-tech polymer thermal breaks improving thermal performance by minimum 35%</p>
8)	<p>Sometimes bulky sash and frame appearance</p>	<p>Slim frames, flush sash fenestration.</p>
9)	<p>Large gaps between sash and frame</p>	<p>Narrow gap between the sash and the frame</p>

Note: All values quoted are under CE certification for windows and doors - EN-14351-1 : 2006